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Dart Aerospace Ltd

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Picklist Print

June 28, 2010 11:31:16 AM

Work Order ID: 60158

Comments:

Parent Item: D119-646-451

Parent Item Name: Wearplates, LH, OEM

IPP Rev:A 10.06.25 new issue DD verf:EC

Start Date: 6/28/10

Required Date: 7/07/10
Required Qty: 1.00

Page 1

Start Qty: 1.00

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	olacement n ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date St	tatus
D4132-041 Wearplate, LH Fwd		Manufactured	No			110	Each	0.0000	1	6	0/62		<u></u>
.D4133-041		Manufactured	No			110	Each	0.0000		60	165	-	,
_D4134-041		Manufactured	No			110	Each	0.0000		-i 6 J	166		•
D4135-1 Wearpad		Manufactured	No	€.		1.10	Each	0.0000	3	3	1671	0	
AELS-1032-130 \		Purchased	No			110	Each	0.0000	20	20 MI/H	7/67	<u> </u>	SP
AELS-1032-225 -		Purchased	. No			110	Each	0.0000	12	12 M	1107	68 1	07.5

ALGY-1632-225

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Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____

NCR:		·	WORK ORI	DER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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NOTE: Date & initial all er tries

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Picklist Print Page 2 June 28, 2010 11:31:16 AM Work Order ID: 60158 Parent Item: D119-646-451 Parent Item Name: Wearplates, LH, OEM **Start Date:** 6/28/10 Required Date: 7/07/10 Start Qty: 1.00 Required Qty: 1.00 54 - 1 54 AN3C5A Purchased No 110 Each 1,232.000 Bolt Location Loc Code Loc Qty ST350 1217 114330 11 114523 18 114808 188 115015 1000 ST351 15 113121 10 114108 5 NAS1149C0332R Purchased No 110 Each 5,120.000 Washer Location Loc Oty Loc Code ST297 5120 113524 10 113737 150 114341 36 115000 4924 June 28, 2010 11:31:16 AM Shop Packet Print Page 2

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DATE	STEP		Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	tion B	Sign Dat	& Sec	ication etion C	Approval Chief Eng	Approval QC Inspecto
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Work Order ID 60158

June 28, 2010 11:31:16 AM



Page 1

Item ID:

D119-646-451

Accept

Setup Start



Revision ID:

Item Name:

Wearplates, LH, OEM

Start Date:

6/28/10

Start Oty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Required Date: 7/07/10

Process Plan: UL Date: 10/16/28 Tooling:

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_____ Date:

Run

Start

Stop



QC: Date: SPC (Y/N):

Revision Nbr

Date:

Stop

CL 10/7/8

Reject

Sequence ID/ Work Center ID Operation Description

Set Up/ **Run Hours**

Tool ID

Tool # Plan Code

Accept Qty

Reject **Qty**

Insp. Number Stamp

Draw Nbr DSI 9526

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Document Control

DOCUMENT CONTROL

Memo

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Photocopy blue file, & type labels as per PPP D119-646-451/ DSI 9526 CHG

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Packaging

Packaging

Pick Kit

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Memo

REFERENCE ONLY

120

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Quality Control

REFERENCE ONLY

PARTS LIST

QTY -451	QTY -452	PART NUMBER	DESCRIPTION
-X (D119-646-451	WEARPLATE KIT, OEM LH
•	Х	D119-646-452	WEARPLATE KIT, OEM RH
1		D4132-041	WEARPLATE, FWD LH
1		*D4132-3	GASKET (BONDED WITH 3M 1300/1300L)
	1	D4132-042	WEARPLATE, FWD RH
	1	*D4132-3	GASKET (BONDED WITH 3M 1300/1300L)
1	1	D4133-041	WEARPLATE, MID
1	1	*D4133-3	GASKET (BONDED WITH 3M 1300/1300L)
1		D4134-041	WEARPLATE, AFT
1		*D4134-3	GASKET (BONDED WITH 3M 1300/1300L)
	1	D4134-042	WEARPLATE, AFT
	1	.D4134-3	GASKET (BONDED WITH 3M 1300/1300L)
3	3	D4135-1	WEARPAD
20	20	AELS-1032-130	INSERT
12	12	AELS-1032-225	INSERT
54	54	AN3C5A	BOLT
54	54	NAS1149CO332R	WASHER

^{*} denotes that part is included in assembly above

WEIGHT AND BALANCE
The following weight and balance information is for the Dart D119-646-451/-452 kits only. The weight and balance of the wearplates removed are the responsibility of the installer.

!		LONG	ITUDINAL	LA	TERAL
Installation	Weight	Arm	Moment	Arm	Moment
D119-646-451	10.8 lb	117.7 in	1271 in lb	-39.4 in	-426 in lb
WEARPLATE KIT, LH	4.9 kg	2.99 m	14.7 m kg	-1.00 m	-4.9 m kg
D119-646-452	10.8 lb	117.7 in	1271 in lb	+39.4 in	+426 in lb
WEARPLATE KIT, RH	4.9 kg	2.99 m	14.7 m kg	+1.00 m	+4.9 m kg

DESIGN	. 97	DART AEROSPAC	E USA. INC
DRAWN	97	PORT HADLOCK,	•
CHECKED	#-	DRAWING NO.	REV. A
MFG. APPR.	NA	DSI 9526	SHEET 2 OF 3
APPROVED	#	TITLE	SCALE
DE APPR.	#	OEM WEARPLATE KIT	NTS
DATE 10.06	5.11 _	COPYRIGHT © 2010 BY DART AERO THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED OF MOTITO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATION.	ON THE EXPRESS CONDITION THAT IT IS FED TO ANY OTHER PERSON WITHOUT